COPYRIGHT[©] INTERNATIONAL ISLAMIC UNIVERSITY MALAYSIA

DESIGN AND APPLICATION OF MULTIPARAMETERS CONTRAST DETAIL PHANTOM USING CYLINDRICAL DOUBLE HOLE ACRYLIC BLOCK FOR RADIOGRAPHIC QUALITY CONTROL TOOL

BY

NUR FARAHANA BINTI PAUZI

A thesis submitted in fulfilment of the requirement for the Master of Health Sciences (Medical Imaging)

> Kulliyyah of Allied Health Sciences International Islamic University Malaysia

> > JULY 2016

ABSTRACT

The consistency of contrast detail performance of imaging system can be evaluated by using Contrast Detail phantom. The analysis is always based on the human visual perception which leads to intraobserver perception bias. In addition, the wall of single drilled hole concept in commercial Contrast Detail phantom gives effect to the penetration of x -ray beam divergence to pass through the base of each hole. This effect will lead to false appearance of image but it is not visualised in the radiograph. In this study, cylindrical double hole acrylic block of Multiparameters Contrast Detail phantom has been developed which differs from the single drilled hole concept, whereby it consists of combination of different holes' diameters and thicknesses. Results revealed that, the new design of cylindrical double hole acrylic block is able to visualise the effect of image displacement from the x-ray focal length plus measuring the off-position of anode stem, blurring effect, image distortion in terms of real shape and size, also addressing the contrast detail characteristics parameter in terms of real hole depth. The influencing factors of source-image-distance, object thickness, position of object from center beam in x-axis, sizes of hole diameter and hole depth contribute to the changes in parameters' outcome. The measurement of pixel intensity by using software and development of algorithm for data analysis basically can reduce the human perception bias and increase the validity of the results.

خلاصة البحث

اتساق النقيض من أداء التفاصيل من نظام التصوير يمكن تقييمها باستخدام التباين التفاصيل الوهمية . ويستند التحليل دائما على الإدراك البصري البشري الذي يؤدي إلى ضمن مراقبة التحيز التصور. بالإضافة إلى ذلك، جدار واحد حفر حفرة في مفهوم تجاري على النقيض من التفاصيل الوهمية يعطي تأثير إلى تغلغل الشعاع السيني المختلف لتمرير من خلال قاعدة كل حفرة . و هذا التأثير يؤدي إلى ظهور خيالية من الصورة ولكن لا يتم تصور ذلك في صورة شعاعية . و بناء على ذلك في هذه الدراسة، تم وضع أسطواني مزدوج حفرة الاكريليك تصميم كتلة من تعدد المعلمات التباين التفاصيل الوهمية التي تعتلف من واحد حفر حفرة الاكريليك تصميم كتلة من مزيج من أقطار حفرة ختلفة و سمك متغير من حفرة مزدوجة التصاميم كتلة الاكريليك أسطواني . واستنتحنا من الدراسة أن التصميم الجديد الإسطوانة مزدوج تصميم ثقب كتلة الاكريليك أسطواني . واستنتحنا من الدراسة أن التصميم الجديد الإسطوانة مزدوج تصميم ثقب كتلة الاكريليك أسطواني . واستنتحنا من الدراسة أن التصميم الجديد الأشعة السينية بالإضافة إلى قياس خارج موقف الجذعية الأنود ، وضوح تأثير مورة النزوح من البعد البؤري الشكل الحقيقي والحم، و أيضا معالجة التباين الخصائص التفاصيل المعلمة من عيث الشكل الحقيقي والحم، و أيضا معالجة التباين الخصائص التفاصيل المعلمة من حيث عمق حفرة المشعق السينية بالإضافة إلى قياس خارج موقف الجذعية الأنود ، وضوح تأثير مورة النزوح من البعد البؤري المشكل الحقيقي والحم، و أيضا معالجة التباين الخصائص التفاصيل المعلمة من حيث عمق حفرة والن من والأحجام من حفرة قطرها وعمق حفرة تساهم التغيرات في نتائج المعلمات. قياس كتافة بكسل عور س والأحجام من حفرة قطرها وعمق حفرة تساهم التغيرات في نتائج العلمات. قياس كتافة بكسل عور س والأحجام من حفرة قطرها وعمق حفرة تساهم التغيرات في نتائج المعلمات. قياس كنافة بكسل والزيادة صحة النائجين الجمائس التفاس البينان أساسا يمكن أن تقلل من التحيز الإدراك البشري والزيادة صحة النتائج .

APPROVAL PAGE

I certify that I have supervised and read this study and that in my opinion, it conforms to acceptable standards of scholarly presentation and is fully adequate, in scope and quality, as a thesis for the degree of Master of Health Sciences

Asst. Prof. Dr. Zafri Azran Abdul Majid Supervisor

......

Abdul Halim Sapuan Co-Supervisor 1

Asst. Prof. Dr. Mohd Zulfaezal bin Che Azemin Co-Supervisor 2

I certify that I have read this study and that in my opinion it conforms to acceptable standards of scholarly presentation and is fully adequate, in scope and quality, as a thesis for the degree of Master of Health Sciences

> Assoc. Prof. Dr. Sayed Inayatullah Shah Internal Examiner

Dr. Rafidah Zainon External Examiner

This thesis was submitted to the Department of Radiography & Diagnostic Imaging and is accepted as a fulfilment of the requirement for the degree of Master of Health Sciences

> Abdul Halim Sapuan Head, Department of Radiography & Diagnostic Imaging

This thesis was submitted to the Kulliyyah of Allied Health Sciences and is accepted as a fulfilment of the requirement for the degree of Master of Health Sciences

> Asst. Prof. Dr. Wan Azdie Mohd AbuBakar Dean, Kulliyyah of Allied Health Sciences

DECLARATION

I hereby declare that this thesis is the result of my own investigation, except where otherwise stated. I also declare that it has not been previously or concurrently submitted as a whole for any other degrees at IIUM or other institutions.

Nur Farahana Pauzi

Signature.....

Date

INTERNATIONAL ISLAMIC UNIVERSITY MALAYSIA

DECLARATION OF COPYRIGHT AND AFFIRMATION OF FAIR USE OF UNPUBLISHED RESEARCH

DESIGN AND APPLICATION OF MULTIPARAMETERS CONTRAST DETAIL PHANTOM USING CYLINDRICAL DOUBLE HOLE ACRYLIC BLOCK FOR RADIOGRAPHIC QUALITY CONTROL TOOL

I declare that the copyright holders of this dissertation are jointly owned by the student and IIUM.

Copyright © 2016 Nur Farahana Pauzi and International Islamic University Malaysia. All rights reserved.

No part of this unpublished research may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording or otherwise without prior written permission of the copyright holder except as provided below

- 1. Any material contained in or derived from this unpublished research may be used by others in their writing with due acknowledgement.
- 2. IIUM or its library will have the right to make and transmit copies (print or electronic) for institutional and academic purposes.
- 3. The IIUM library will have the right to make, store in a retrieved system and supply copies of this unpublished research if requested by other universities and research libraries.

By signing this form, I acknowledged that I have read and understand the IIUM Intellectual Property Right and Commercialization policy.

Affirmed by Nur Farahana Pauzi

Signature

Date

ACKNOWLEDGEMENT

In the name of Allah, the Most Precious and the Most Merciful.

Praise is to Allah who sustains every living thing in this world and peace be upon to Prophet Muhammad s.a.w, his families and his companions and also peace be upon to all Muslimin and Muslimat all over the world and also in Hereafter.

My deepest thank to Allah the Almighty for giving me the best of health and patience in finishing this thesis in the given duration. First of all, I would like to express my gratitude and highest appreciations to my supervisor, Asst. Prof. Dr. Zafri Azran bin Abdul Majid for his assistance and guidance in helping me to accomplish my study. For all efforts he made and concerns he showed to me in order to make sure that I can perform at my very best, I hope that he will be rewarded by Allah for his good deeds. I also would like to convey my gratitude and appreciation to my cosupervisor Mr. Abdul Halim bin Sapuan and Asst. Prof. Dr. Mohd Zulfaezal bin Che Azemin for giving me much valuable advice and guideline throughout my study period.

I also would like to express my sincere gratitude to Envirosys Solutions Enterprise for providing me the financial support for my research study. Special thank also is dedicated to the staffs of Radiography and Diagnostic Imaging Department and also the staffs at Center of Postgraduate Study (CPS), Kulliyyah of Allied Health Sciences, International Islamic University Malaysia (IIUM) for helping me directly and indirectly throughout my study. All the sacrifices in terms of time, effort and knowledge that they give to me were really appreciated.

Besides that, I would like to give special gratification to my beloved families and friends who have support me and always be with me whenever I need them. Their understanding and supportive efforts had encourage me to perform better and try my best to complete my thesis.

Last but not least, I would like to express my appreciation to all lecturers and staffs for their support and concern showed to me and I really hope that this research will bring beneficial to everyone. May Allah bless us with His Mercy for all the efforts and commitments in this world and Hereafter. In Shaa Allah.

TABLE OF CONTENTS

Abstract	
Abstract in Arabic	iii
Approval Page	
Declaration	V
Copyright Page	vi
Acknowledgement	
Table of Contents	viii
List of Tables	xii
List of Figures	xiii
List of Abbreviations	xxi
List of Symbols	xxiv
List of Equations	XXV
CHAPTER 1: INTRODUCTION 1.1 Background of Study	
1.1.1 Quality Control of Radiographic System	
1.1.2 Phantom Based Study	
1.1.3 Contrast Detail Performance	
1.2 Problem Statement of Research	
1.2.1 Misregistration of Radiographic Image	
1.2.2 Image Distortion	
1.2.3 Blurring Effect	
1.2.4 Measured Hole Size Diameter and Hole Depth for Contrast Det	
Parameter	
1.3 Objectives of Research	
1.3.1 General Objective	
1.3.2 Specific Objectives	
1.4 Significance of Study	
1.5 Thesis Organisation	
	, /
CHAPTER 2: LITERATURE REVIEW	10
2.1 Representation of Electromagnetic Radiation	
2.2 Interaction of X-ray with Matter	
2.2.1 Photoelectric Absorption	
2.2.2 Compton Scattering and Coherent Scattering	
2.3 Configuration of Anode and Cathode in X-ray Tube	
2.4 Quality Control (QC) Phantoms in Radiography	
2.4.1 Contrast Detail Phantom	
2.4.2 Tissue Equivalent Material	
2.5 Principle of Computer Radiography (CR) System	23
2.5.1 Advantages and Disadvantages of Computed Radiography	
System.	23

2.5.2 Recommended Acceptance Tests for Computed Radiography	25
System	
2.6 Image Quality Parameters Measured by Using Multiparameters Contras	
Detail Phantom	
2.6.1 Image Displacement	
2.6.2 Image Distortion	
2.6.3 Blurring Effect	
2.6.4 Contrast Detail Characteristics	33
CHAPTER 3: RESERCH METHODOLOGY	35
3.1 Equipment and Material	35
3.1.1 Multiparameters Contrast Detail Phantom	
3.1.2 X-ray System	
3.1.3 Computed Radiography System	
3.1.4 Computed Radiography Reader	
3.1.5 Computed Radiography Imaging Plate	40
3.1.6 ImageJ Software	
3.2 Venue of the Study	42
3.3 Study Design	42
3.3.1 Sample Selection	
3.4 Construction and Fabrication of Multiparameters Contrast Detail	
Phantom	42
3.4.1 Construction and Fabrication of Cylindrical Double Hole Acrylic	2
Block in Multiparameters Contrast Detail Phantom by Using	
Conventional Method	42
3.4.2 Construction and Fabrication of Cylindrical Double Hole Acrylic	,
Block in Multiparameters Contrast Detail Phantom by Using Las	
Cutting Method	
3.5 Procedure for Data Acquisition	52
3.5.1 Preliminary Experimental Procedure for Image Displacement	
Parameter	
3.5.2 Experimental Procedure for Image Displacement Parameter	53
3.5.3 Experimental Procedure for Image Distortion Parameter	58
3.5.4 Experimental Procedure for Blurring Effect Parameter	59
3.5.5 Experimental Procedure for Contrast Detail Parameter	60
CHAPTER 4: RESULT & FINDINGS	
4.1 Introduction	
4.2 Study of Image Displacement	
4.2.1 Preliminary Experimental Results	
4.2.2 Experimental Results of Image Displacement	
4.2.2.1 Comparison of Actual Points and Measured Points	/1
4.2.2.2 The Effect of Constant Thickness of Cylindrical Double	
Hole Acrylic Blocks (13 mm) in Multiparameters	
Contrast Detail Phantom Under Variable SID Settings	76
(1250 mm and 1750 mm)	
4.2.2.3 The Effect of Different Thicknesses of Cylindrical Double Hole Acrylic Blocks (18 mm & 23 mm) Multiparameters	;

Contrast Detail Phantom using Constant SID Settings of
1250 mm
4.2.2.4 Comparison between Actual Position of Center Point (a_0)
with Measured Position of Average Center Point of Upper
Hole $(a_6 - a_7, a_8 - a_9)$ in Cylindrical Double Hole Acrylic
Blocks
4.2.2.5 Image Displacement of Upper Hole Average Center Points
$(a_6 - a_7, a_8 - a_9)$ for Similar Thickness of Cylindrical Double
Hole Acrylic Block in Different SID Settings
4.2.2.6 Image Displacement of Upper Hole Average Center Point
$(a_6 - a_7, a_8 - a_9)$ for Different Thicknesses of Cylindrical
Double Hole Acrylic Block Under Constant SID Setting90
4.3 Actual Length versus Measured Length of Cylindrical Double Hole
Acrylic Blocks
4.3.1 Actual Length versus Measured Length of Upper Hole Diameter
$(a_{6}a_{7} - a_{8}a_{9}) \dots \dots$
4.3.2 Actual Length versus Measured Length of Lower Hole Diameter
$(a_4a_5 - a_{10}a_{11})$
4.5.5 Actual Length Versus Measured Length Diameter (a ₂ a ₃ - a ₁₂ a ₁₃) of Cylindrical Double Hole Acrylic Block
4.4 Study for Blurring Effect of Cylindrical Double Hole Acrylic Blocks in
Multiparameters Contrast Detail Phantom
4.4.1 The Effect of Different SID Settings Towards Blurring Effect of
18 mm Thickness of Cylindrical Double Hole Acrylic Blocks in
E3 - A3 Radiated Line
4.4.2 Different Thicknesses of Cylindrical Double Hole Acrylic Blocks
in E3-A3 Radiated Line (SID was maintained at 1250 mm)110
4.5 Study of Contrast Detail Characteristic In Radiographic Image of
Multiparameters Contrast Detail Phantom
4.5.1 Measurement of Actual versus Measured Center Point in Different
Radiated Lines119
4.5.2 Pixel Intensity Gradient124
4.5.3 Measurement of Hole Diameter for Cylindrical Double Hole
Acrylic Block
4.5.4 Measurement of Hole Depth for Cylindrical Double Hole
Acrylic Block
CHAPTER FIVE: DISCUSSION135
5.1 Visualisation of Radiographic Image Displacement by Using
Multiparameters Contrast Detail Phantom
5.2 Visualisation of Radiographic Image Distortion by Using Multiparameters
Contrast Detail Phantom
5.3 The Existence of Blurring Effect in Cylindrical Double Hole Acrylic
Blocks of Multiparameters Contrast Detail Phantom
5.3.1 Association between SID Setting and Blurring Effect140
5.3.2 The Effect of Object Thickness and Object Distance from Center
to the Blurring Effect141

The Effect of Off-Position Anode Stem on the Generation of		
Blurring Effect	141	
st Detail Characteristics Measurement by Using Multiparamete	rs	
st Detail Phantom	144	
5.5 Limitations of The Study1		
5.6 Conclusion		
Recommendations	149	
	150	
STANDARD MEASUREMENT OF CONTRAST DETAIL CHARACTERISTICS BY USING CONTRAST DETAIL		
EXAMPLES OF QUALITY CONTROL PHANTOMS IN MEDICAL IMAGING SYSTEM	157	
	Ision r Recommendations STANDARD MEASUREMENT OF CONTRAST DETAIL CHARACTERISTICS BY USING CONTRAST DETAIL PHANTOM.	

LIST OF TABLES

<u>Table No.</u>		<u>Page No</u> .
2.1	Radiographic Image Qualities that Give Impact to Radiograph Source (Wallace, 1995)	26
3.1	Variable Thicknesses and Hole Diameters for the Cylindrical Double Hole Acrylic Blocks	54

LIST OF FIGURES

Figure No.		Page No.
2.1	Electromagnetic Radiation is Represented by Overlapping Sine Waves of Electrical Field and Magnetic Field. Source: (Carlton & Adler, 2006)	10
2.2	The Repeating Unit Structure of PMMA Polymer Which is Methyl Methacrylate. Source: (http://www.bbc.co.uk)	21
2.3	Schematic Diagram Visualises the Effect of X-ray Beam Divergence Towards Image Displacement of Cylindrical Double Hole Acrylic Block in Multiparameters Contrast Detail Phantom	28
2.4	Image Distortion Occurs due to X-ray Beam Divergence Penetrating the Object. Source: (http://www.nde-ed.org)	29
2.5	Generation of Blurring Effect (Penumbra Region) at Edge Sides of Objects with Different Sizes and Shapes Source: (http://www.mccc.edu)	31
2.6	Diagram Shows the Divergence of X-ray Beam When Anode Stem Located at the Original Position	32
2.7	Diagram Shows the Divergence of X-ray Beam When the Position of Anode Stem is Shifted Backward from Its Original Location	32
2.8	Diagram Shows the Cylindrical Double Hole Acrylic Block When It is Exposed by Using Original Position of X-ray Beam (Blue Colored Line) and the Consequent Image if It is Exposed by Using the Shifted X-ray Beam (Red Colored Ray) Which Occur Due to Off-Position of Anode Stem. Arrow Line (1) Indicates the Distance from Shifted X-Ray Beam to the Center of Cylindrical Double Hole Acrylic Block While Arrow Line (4) Shows the Distance From Original X-ray Beam to the Center of Cylindrical Double Hole Acrylic Block. Distance from the Center of Cylindrical Double Hole Acrylic Block to the Center of the Original Image (3) is Less Than Distance from the Center of Shifted Image (2)	33

3.1	Schematic Design of Cylindrical Double Hole Acrylic Blocks in Multiparameters Contrast Detail Phantom	37
3.2	Labeling for Particular Parts in Cylindrical Double Hole Acrylic Block of Multiparameters Contrast Detail Phantom. (D_1in) Refers to Diameter Size of Lower Hole, (D_2in) Interrelates to Diameter Size of Upper Hole, (D_1out) Associates to Diameter of Lower Acrylic Block, (D_2out) Refers to Diameter of Upper Acrylic Block, (T_1) Denotes to Thickness of Lower Acrylic Block and (T_2) Pertains to Thickness of Upper Acrylic Block	37
3.3	The Arrangement and Annotation for Each of Cylindrical Double Hole Acrylic Blocks on the Multiparameters Contrast Detail Phantom	38
3.4	X-Ray Tube System	39
3.5	Computed Radiography System	39
3.6	Computed Radiography Reader	40
3.7	Computed Radiography Imaging Plate	40
3.8	The Features of ImageJ Software	41
3.9	Colourless Acrylic Sheet with Variable Thicknesses	44
3.10	The Process of Cutting the Acrylic Sheet into Circular Shape of 29 mm Diameter	44
3.11	Various Size of Hole Diameter Being Drilled on Variable Thickness of Circle Acrylic Sheet of 29 mm Diameter	45
3.12	The Rough Surface of Acrylic Block was Smoothed by Using Course Sand Paper Then Proceed with Fine Sand Paper	45
3.13	Polishing Process of Cylindrical Double Hole Acrylic Block was Finished By Using Propane Torch	46
3.14	Chloroform was Used to Glue the Cylindrical Double Hole Acrylic Block. The Upper Hole was Properly Attached to the Lower Hole so that the Position of Upper Hole at the Center Region of Lower Hole	46
3.15	The CorelDRAW12 Software is Used to Draw the Outline of Circle Shape Arrangement on the Layout of Acrylic Sheet	47

- 3.16 The Parameter Settings for the Laser Cutting Machine 48 Include the Speed of Laser Movement and the Degree of Laser Power Supply
- 3.17 The Operator Selected the Preferred Point in the 48 Coordinate Setting Table to Start the Cutting Process by Using Laser Beam
- 3.18 After All the Parameters have been Set, It Should be Saved 49 as Document Before Sending the Command to the Laser Cutting Machine for Next Procedure
- 3.19 The Starting Point of Cutting Process by Using the Laser 50 Beam
- 3.20 20 mm Thickness of Acrylic Sheet been Cut into Circular 50 Shape of Acrylic Block of 29 mm Diameter and 1 mm Hole Diameter was Drilled At the Middle of the Acrylic Block
- 3.21 3 mm Thickness of Acrylic Sheet Been Cut Into Circular 50 Shape of Acrylic Block of 29 mm Diameter And 3 mm Hole Diameter was Drilled at the Middle of the Acrylic Block
- 3.22 The Placement of the Tiny Size of Irons at the Center 51 Position of Each Circle
- 3.23 Exposing the Base of the Phantom by Using X-Ray Tube 51 Machine for Verification Purpose to Make Sure the Respective Positions of Cylindrical Double Hole Acrylic Blocks were Equipped with the Iron Indicator
- 3.24 Front Perspective View of Multiparameters Contrast Detail 52 Phantom Consisting of 25 Cylindrical Double Hole Acrylic Blocks and Eight Radiated Lines Were Originated From the Center of the Phantom
- 3.25 Lateral Perspective View of Multiparameters Contrast 52 Detail Phantom
- 3.26 The Placement of Cylindrical Double Hole Acrylic Blocks 55 on a Square-Shaped 2.5 mm Thickness Acrylic Sheet of Multiparameters Contrast Detail Phantom
- 3.27 The SID Setting was Measured from the X-ray Tube to the 56 Computed Radiography Imaging Plate

3.28	Adjustment of the Collimation Border to Include the Region of Interest	56
3.29	Image Reading Processes by Using ImageJ Software for Blurring Parameter. Fifteen Values of Pixel Intensity were Read from the Plotted Graph	57
3.30	Schematic Diagram of Cylindrical Double Hole Acrylic Block in Figure (a) Showed the Fifteen Labeling Points of Pixel Values that Need to be Read Out by Using ImageJ Software While Figure (b) Showed the Magnified Radiographic Image of Cylindrical Double Hole Acrylic Block and Respective Position of Fifteen Points	57
3.31	Different Thicknesses of Cylindrical Double Hole Acrylic Blocks	61
3.32	Image Showed the Combination of 3 mm Diameter of Upper Hole and 1 mm Diameter of Lower Hole (Top View) for Cylindrical Double Hole Acrylic Blocks in Multiparameters Contrast Detail Phantom in Order to Evaluate the Contrast Detail Parameter	62
3.33	Flow Chart of Image Acquisition	63
4.1	Image Quality Decreased as the Arrangement of Cylindrical Double Hole Acrylic Blocks were Away from Center to the Right Position	64
4.2	The Marked Area of Upper Hole Region. Image Displacement of Double Hole Became More Obvious as the Position of Cylindrical Double Hole Acrylic Block was Shifted from Center to the Right Position	65
4.3	Schematic Diagram of Experimental Setup for (10 mm, 15 mm, 20 mm, 25 mm and 30 mm) Thicknesses of Cylindrical Double Hole Acrylic Block being Positioned at the Center Location (0 mm) Under Different SID Settings (800 mm, 1000 mm, 1200 mm, 1400 mm, 1600 mm, 1800 mm, 2000 mm)	65
4.4	Graph Showed the Size of Upper Hole versus Increment in SID Values	67

- 4.5 Schematic Diagram of Experimental Setup for (10mm, 15 68 mm, 20 mm, 25 mm and 30 mm) Thicknesses of Cylindrical Double Hole Acrylic Block being Positioned at 100 mm Away from Center Location (0 mm) Under Different SID Settings (600m, 1000 mm, 1400 mm and 1800 mm)
- 4.6 Graph Showed the Effect of Different Thicknesses of 69 Cylindrical Double Hole Acrylic Block been Placed at 100 mm from Center Position on Image Displacement Under Different SID Settings
- 4.7 Schematic Diagram of Experimental Setup for 30 mm 70 Thickness of Cylindrical Double Hole Acrylic Block been Shifted (25 mm, 50 mm, 75 mm, 100 mm, 125 mm, 150 mm, 175 mm, 200 mm) Away from Center Position (0 mm) Under Different SID Settings
- 4.8 Graph Showed the Effect of Original Point to Center 71 Towards Position of Image Displacement from Center Using 30 mm Thickness of Cylindrical Double Hole Acrylic Block
- 4.9 Diagram Showed the Positions of Actual Fifteen Points (a_0 72 a_{14}) in Each Unit of Cylindrical Double Hole Acrylic Block
- 4.10 Diagram Showed the Example of Real Position for Fifteen 72 Points $(a_0 - a_{14})$ in Each Unit of Cylindrical Double Hole Acrylic Block
- 4.11 Actual Points Position versus Measured Points Position of 74 13 mm Thickness Cylindrical Double Hole Acrylic Blocks in Different Radiated Lines Under the SID Setting of 750 mm
- 4.12 Actual Points Position versus Measured Points Position of 77
 13 mm Thickness of Cylindrical Double Hole Acrylic Blocks (Combination of 3 mm and 7 mm Diameter of Double Hole) in Different Radiated Lines Under the SID Setting of 1250 mm
- 4.13 Actual Points Position versus Measured Points Position of 79
 13 mm Thickness of Cylindrical Double Hole Acrylic Blocks (Combination of 3 mm and 7 mm Diameter of Double Hole) in Different Radiated Lines Under the SID Setting of 1750 mm

- 4.14 Actual Points Position versus Measured Points Position of 82
 18 mm Thickness of Cylindrical Double Hole Acrylic Blocks (Combination of 3 mm and 7 mm Diameter of Double Hole) in Different Radiated Lines Under the SID Setting of 1250 mm
- 4.15 Actual Points Position versus Measured Points Position of 84
 23 mm Thickness of Cylindrical Double Hole Acrylic Blocks (Combination of 3 mm and 7 mm Diameter of Double Hole) in Different Radiated Lines Under the SID Setting of 1250 mm
- 4.16 Measured versus Actual Position of Average Center Point 87 of Upper Hole in Cylindrical Double Hole Acrylic Blocks. Both Lines (Red And Blue Lines) did not Superimposed onto Each Other Indicating the Image Displacement Effect
- 4.17 Actual versus Measured Position of Upper Hole Average 90 Center Point for 13 mm Thickness Cylindrical Double Hole Acrylic Blocks in Multiparameters Contrast Detail Phantom Under SID Settings of 750 mm, 1250 mm and 1750 mm
- 4.18 Actual versus Measured Position of Upper Hole Average 93 Center Point for 13 mm, 18 mm and 23 mm Thicknesses Cylindrical Double Hole Acrylic Blocks in Multiparameters Contrast Detail Phantom Under SID Settings of 1250 mm
- 4.19 Actual versus Measured Length of Upper Hole Diameter 96 (a₆a₇-a₈a₉) of 13 mm Thickness Cylindrical Double Hole Acrylic Blocks Under the SID Setting of 750 mm, Positioned at Different Radiated Lines of Multiparameters Contrast Detail Phantom
- 4.20 Actual versus Measured Length of Upper Hole Diameter 98 (a₄a₅-a₁₀a₁₁) of 13 mm Thickness Cylindrical Double Hole Acrylic Blocks Under the SID Setting of 750 mm, Positioned at Different Radiated Lines of Multiparameters Contrast Detail Phantom
- 4.21 Actual versus Measured Diameter Length of 13 mm 101 Thickness Cylindrical Double Hole Acrylic Block (a₂a₃ a₁₂a₁₃) Under SID Setting of 750 mm, Positioned at Different Radiated Lines of Multiparameters Contrast Detail Phantom

- 4.22 Level of Blurring at Different Slopes of 18 mm Thickness 106
 Cylindrical Double Hole Acrylic Blocks in (E3 A3)
 Radiated Line Under the SID Setting of 1250 mm
- 4.23 Level of Blurring at Different Slopes of 18 mm Thickness 109 Cylindrical Double Hole Acrylic Blocks in (E3 - A3) Radiated Line Under the SID Setting of 1750 mm
- 4.24 Pie Chart Visualised the Percentage of Blurring at Variable 112 Slope Areas of 18 mm Thickness Cylindrical Double Hole Acrylic Blocks in E3-A3 Radiated Line of Multiparameters Contrast Detail Phantom been Exposed Using SID Setting of 1250 mm (a) a₂a₃ Slope Area, (b) a₁₂a₁₃ Slope Area (c) a₄a₅ Slope Area (d) a₁₀a₁₁ Slope Area
- 4.25 Pie Chart Visualised the Percentage of Blurring at Variable 114 Slope Areas of 18 mm Thickness Cylindrical Double Hole Acrylic Blocks in E3-A3 Radiated Line of Multiparameters Contrast Detail Phantom been Exposed Using SID of 1250 mm (a) a₂a₃ Slope Area, (b) a₁₂a₁₃ Slope Area (c) a₄a₅ Slope Area (d) a₁₀a₁₁ Slope Area. The Pixel Intensity Values were Measured Vertically
- 4.26 Pie Chart Demonstrated the Percentage of Blurring Area of 116
 23 mm Thickness Cylindrical Double Hole Acrylic Blocks in E3 A3 Radiated Line of Multiparameters Contrast Detail Phantom been Exposed Using SID of 1250 mm (a) a2a3 Slope Area, (b) a12a13 Slope Area, (c) a4a5 Slope Area (d) a10a11 Slope Area
- 4.27 Pie Chart Demonstrated the Percentage of Blurring Area of 118
 23 mm Thickness Cylindrical Double Hole Acrylic Blocks in E3 A3 Radiated Line of Multiparameters Contrast Detail Phantom Been Exposed Using SID of 1250 mm (a) a2a3 Slope Area, (b) a12a13 Slope Area, (c) a4a5 Slope Area (d) a10a11 Slope Area. The Pixel Intensity Values were Measured Vertically
- 4.28 Actual versus Measured Position of Center Point (a₀) in 13 122 mm Thickness Cylindrical Double Hole Acrylic Blocks Based on Pixel Intensity Value Under the SID of 1250 mm
- 4.29 Actual versus Measured Position of Center Point (a₀) in 13 124 mm Thickness Cylindrical Double Hole Acrylic Blocks Based on Pixel Intensity Value Under the SID of 1750 mm

4.30	Average Value of Pixel Intensity Gradient at the Position	126
	of Average Point (a ₂ /a ₁₃) of Cylindrical Double Hole	
	Acrylic Blocks in Each Radiated Lines of Multiparameters	
	Contrast Detail Phantom Under SID Setting of 1250 mm	

- 4.31 Relationship Between PI Value and SID Settings 127
- 4.32 The Depiction of Respective Fifteen Points in Pixel 128 Intensity's Graph of Contrast Detail Parameters
- 4.33 Actual versus Measured Length of Upper Hole Diameter 130 for 13 mm Thickness of Cylindrical Double Hole Acrylic Blocks in Multiparameters Contrast Detail Phantom
- 4.34 Graph Showed the Actual versus Measured Size of Lower 131 Hole Diameter Based on the Respective Positions of 13 mm Thickness Cylindrical Double Hole Acrylic Blocks
- 4.35 Actual versus Measured Total Hole Depth of 18 mm 133 Thickness Cylindrical Double Hole Acrylic Blocks at Different Position from Center Point of Multiparameters Contrast Detail Phantom Under the SID Setting of 1250 mm
- 4.36 Actual versus Measured Total Hole Depth of 23 mm 134 Thickness of Cylindrical Double Hole Acrylic Blocks at Different Position from Center Point of Multiparameters Contrast Detail Phantom Under the SID Setting of 1250 mm
- 5.1 Graph Showed the Angle of Deviation in the Defected Area 143 versus Actual Position of Cylindrical Double Hole Acrylic Blocks

LIST OF ABBREVIATIONS

⁰ F / in	Degree Fahrenheit per inch
2D	Two Dimension
3D	Three Dimension
AAPM	American Association of Physicists in Medicine
ACR	American College of Radiology
ADC	Analog-to-Digital Converter
AEC	Automatic Exposure Control
ALARA	As Low As Reasonably Achievable
BaFI:Eu	Europium activated Barium Fluoroiodide
BaFx:Eu2+	Europium-doped Barium Fluorohalide Crystals
BRMD	Bureau of Radiation and Medical Devices
BRTES	Breast-Tissue Equivalent Series
Ca-alg	Calcium Alginate
CD	Contrast Detail
cm	Centimeter
cm ³	Centimeter Cubic
CD	Contrast Detail
CDMAM	Contrast Detail Mammography
CDR	Contrast Detail Radiography
CIRS	Computerised Imaging Reference System
CNR	Contrast Noise Ratio
CR	Computed Radiography
СТ	Computed Tomography
dB /cm	Decibel per centimeter

DICOM	Digital Imaging and Communication in Medical
DDIR	Department of Diagnostic Imaging and Radiotherapy
DR	Digital Radiography
eV	electronVolt
FCR	Fuji Computed Radiography
FOV	Field of View
g / cm	gram per centimeter
GdCl ₃	Gadolinium Trichloride
H&D	Hurter- Driffield
HIFU	High Intensity Focused Ultrasound
IIUM	International Islamic University Malaysia
IP	Imaging Plate
IPO	Intellectual Property Organisation
keV	kilo electron volt
kV	kilovolt
kVp	kilovoltage Peak
lp / mm	line pair per millimeter
LUT	Look Up Table
mA	milliAmperage
MAM	Mammography
mAs	milliAmpere second
MeV	Mega electron volt
mm	millimeter
m / min	Meter per minute
MRI	Magnetic Resonance Imaging
ms	millisecond
m / sec	meter per second

MTF	Modulation Transfer Function
NaCl	Natrium Chloride
NaN3	Sodium Azide
NIH	National Institute of Health
OFD	Object Focus Distance
OID	Object Image Distance
ORINS	Oak Ridge Institute of Nuclear Studies
PACS	Picture Archiving Computerised System
PBC	Plastic Buffing Compound
PDA	Personal Digital Assistant
PMMA	Polymethylmethacrylate
PMT	Photomultiplier Tube
PSP	Photostimulable Phosphor
QC	Quality Control
ROC	Receiver Operating Characteristics
ROI	Region of Interest
RSD	Radiology Support Devices
SAR	Specific Absorption Rate
SID	Source Image Distance
SMPTE	Society of Motion Picture and Television Engineers
SNR	Signal Noise Ratio
TOR	Test Object Radiography
UV	Ultraviolet
VGA	Visual Grading Analysis

LIST OF EQUATIONS

Equation No.		Page No.
4.1	Average Center Point of Upper Hole (a ₆ -a ₇ , a ₈ -a ₉) for Cylindrical Double Hole Acrylic Block	85
4.2	The Length of Upper Hole Diameter (a ₆ a ₇ -a ₈ a ₉)	94
4.3	The Length of Lower Hole Diameter $(a_4a_5-a_{10}a_{11})$	96
4.4	The Length Measurement of Acrylic Block Diameter	
	$(a_2a_3-a_{12}a_{13})$	99
4.5	The Hole Depth Measurement of Upper Hole	127
4.6	The Hole Depth Measurement of Lower Hole	127